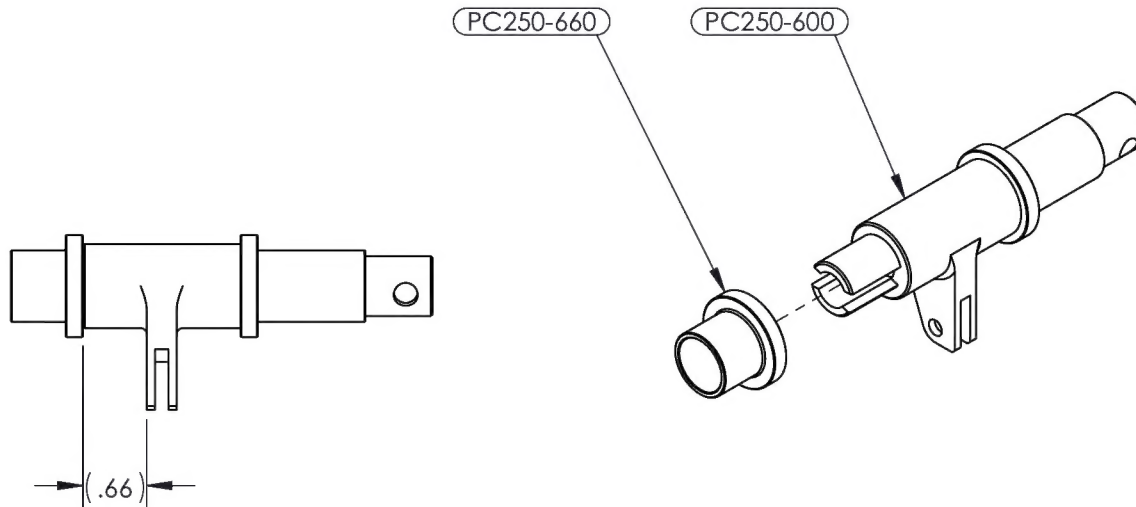
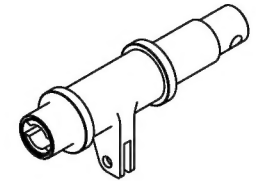


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL.	6/14/2013	CFS	
1		-600 ADDED NOTE NICKEL PLATE APPLIED AT ASSEMBLY. -660 CH'D RADIUS WAS R.016 MAX IS R.02 MAX. ADDED NOTE NICKEL PLATE APPLIED AT ASSEMBLY.	9/20/2013	CFS	GE
2	14-0128	CH'D TITLE BLOCK WAS RED BARN IS DART. PC250-600 ADDED MACHINE ENGRAVE NOTE, CH'D B/O INFO WAS 1-1/8 X 2 X 4-1/2 IS Ø2-7/8 X 4-1/2. PC250-660 ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/14/2014	DPD	RW



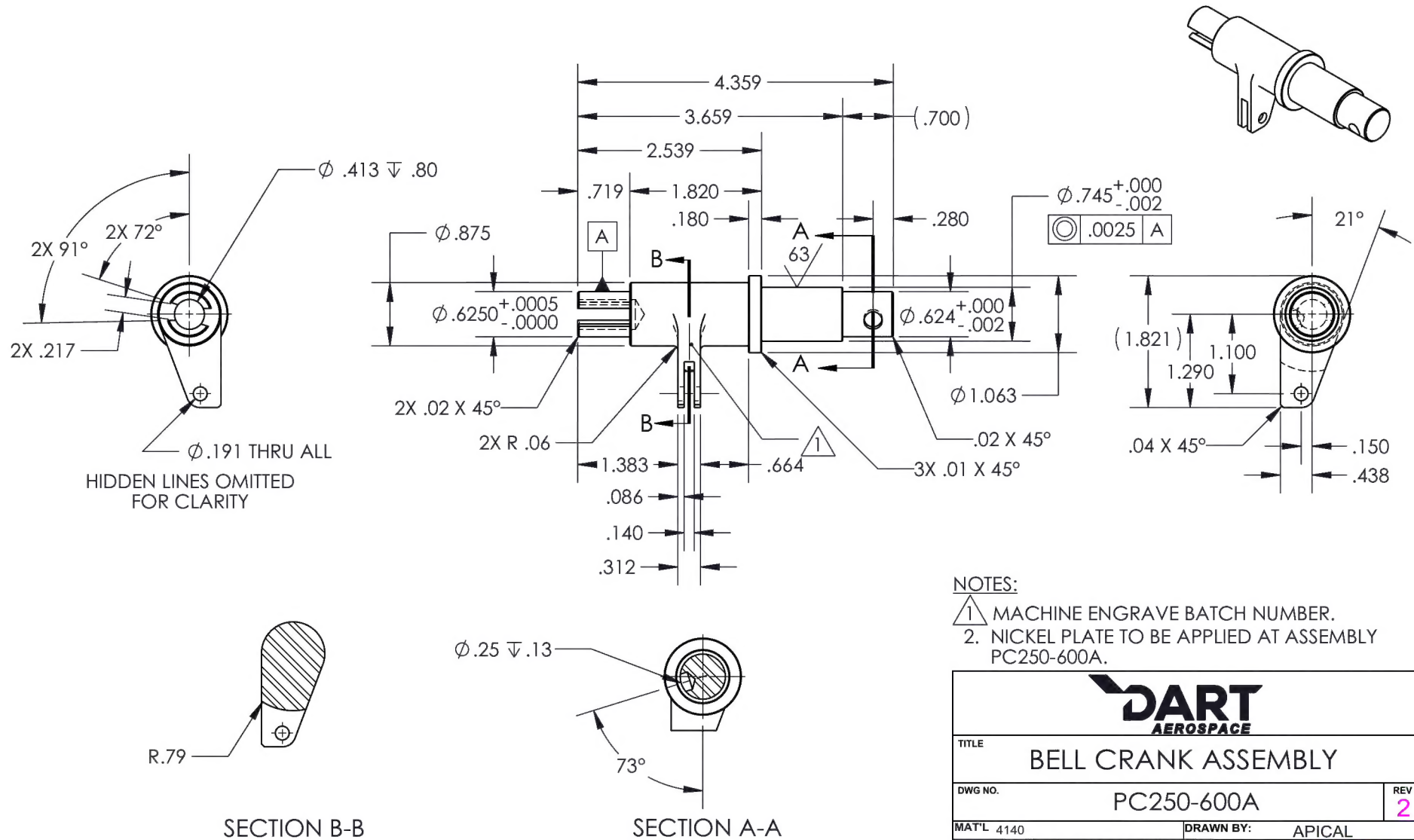
NOTE:  
NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

<b>DART</b> AEROSPACE	
TITLE <b>BELL CRANK ASSEMBLY</b>	
DWG NO. <b>PC250-600A</b>	REV <b>2</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: APICAL APPROVED <i>D Weil</i> HEAT TREAT HRC 42-44 FINISH SEE NOTE 1 SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
SCALE 1:2	DATE 5/25/2004
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			PC250-600	1	BELL CRANK	4140	Ø2-7/8 X 4-1/2	2
			PC250-660	1	CRANK BUSHING	4140	Ø1-1/8 X 7/8	3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-600 ADDED NOTE NICKEL PLATE APPLIED AT ASSEMBLY.	9/20/2013	CFS	GE
2	14-0128	PC250-600 ADDED MACHINE ENGRAVE NOTE.	8/14/2014	DPD	RW



(PC250-600)

BELL CRANK

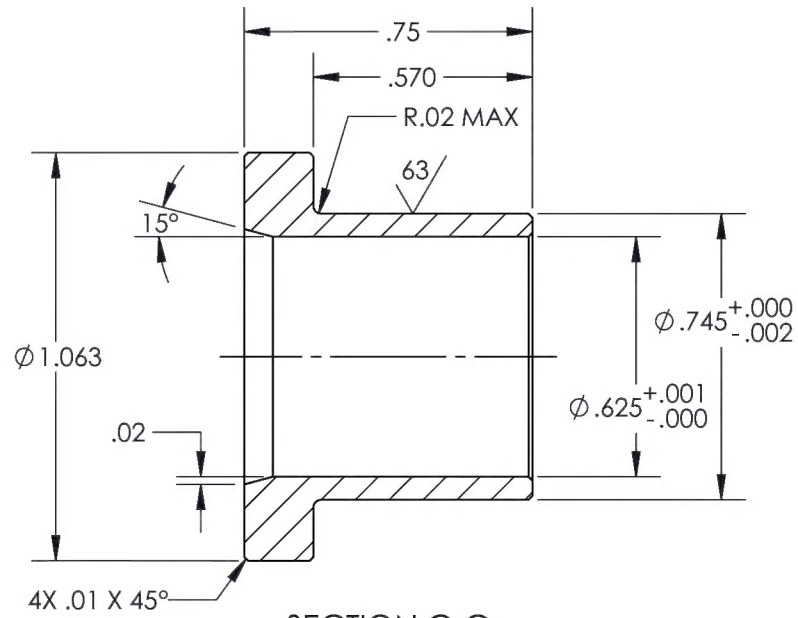
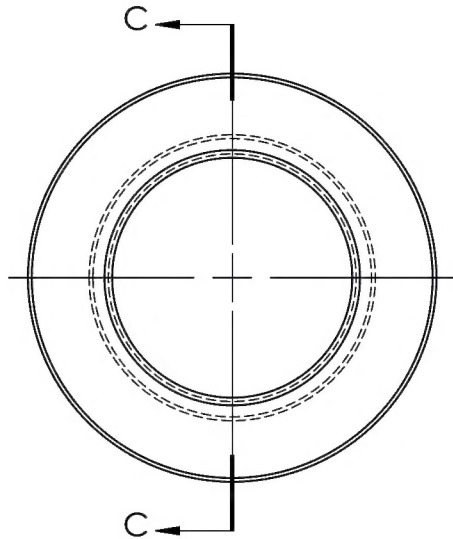
#### NOTES:

- MACHINE ENGRAVE BATCH NUMBER.
- NICKEL PLATE TO BE APPLIED AT ASSEMBLY PC250-600A.

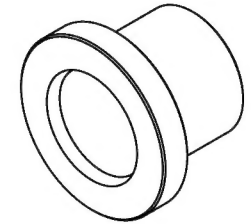
<b>DART</b> AEROSPACE	
TITLE <b>BELL CRANK ASSEMBLY</b>	
DWG NO. <b>PC250-600A</b>	REV <b>2</b>
MAT'L 4140	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$	HEAT TREAT HRC 42-44
.XX $\pm .01$	FINISH SEE SHEET 1, NOTE 1
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 5/25/2004
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-660 CH'D RADIUS WAS R.016 MAX IS R.02 MAX. ADDED NOTE NICKEL PLATE AT ASSEMBLY.	9/20/2013	CFS	GE
2	14-0128	PC250-660 ADDED BAG & LABEL NOTE.	8/14/2014	DPD	RW



SECTION C-C



NOTES:

1. NICKEL PLATE TO BE APPLIED AT ASSEMBLY PC250-600A.
2. BAG & LABEL WITH BATCH NUMBER.

(PC250-660)  
CRANK BUSHING

<b>DART</b> AEROSPACE	
TITLE BELL CRANK ASSEMBLY	
DWG NO. PC250-600A	REV 2
MAT'L 4140	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT HRC 42-44
.XX ± .01 ANGLES ± 5°	FINISH SEE SHEET 1, NOTE 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 5/25/2004
SHEET 3 OF 3	